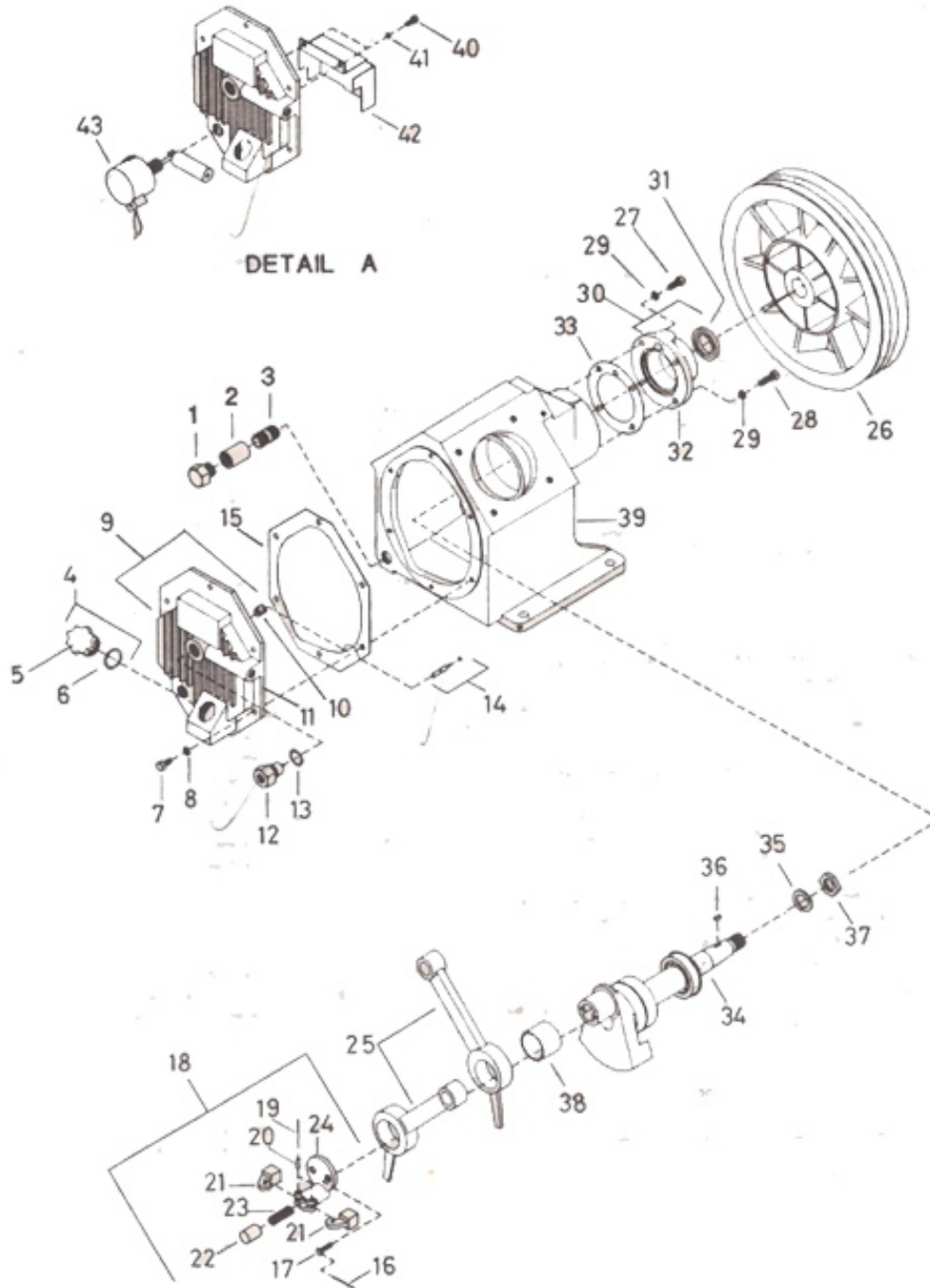


1. COMPRESSOR FRAME ASSEMBLY - MODEL 2540



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| No. | Description | Ref Part No. | QTY |
|------|---|--------------|-----|
| 1-1 | Plug Pipe Hex. Head 1/2" | 95344651 | 1 |
| 1-2 | Coupling Pipe 1/2" | 32179061 | 1 |
| 1-3 | Nipple Pipe 1/2 X 1-1/2" | 95273330 | 1 |
| 1-4 | Plug Oil Filler - Complete | 30216055 | 1 |
| 1-5 | – Plug Oil Filler | NSS | 1 |
| 1-6 | – O-Ring | 95018149 | 1 |
| 1-7 | Capscrew-Hex | 95227302 | 6 |
| 1-8 | Gasket, Copper Washer - 5/8" | 95674651 | 6 |
| 1-9 | Cover Assembly, Frame End | 32183949 | 1 |
| 1-10 | – Bushing, Pilot Valve | 37127057 | 1 |
| 1-11 | Plug Pipe, Hex. Head 3/4" | 95200333 | 1 |
| 1-12 | Valve, Pilot | 37113701 | 1 |
| 1-13 | Washer Copper | 30346597 | 1 |
| 1-14 | Pin Assembly, Thrust | 32028698 | 1 |
| 1-15 | Gasket, Frame End Cover | 32183956 | 1 |
| 1-16 | Lockwire, 12 Ga X 5 | 90799289 | 1 |
| 1-17 | Capscrew - Head | 30278667 | 2 |
| 1-18 | Cap Assembly, Crankpin - Centrifugal Unloader | 30289110 | 1 |
| 1-19 | – Lockwire, 12 Ga X 4" | 32006587 | 1 |
| 1-20 | – Pin Centrifugal Unloader Weight | 30215008 | 2 |
| 1-21 | – Weight, Centrifugal Unloader | 30221725 | 2 |
| 1-22 | – Plunger, Centrifugal Unloader | 30216113 | 1 |
| 1-23 | – Spring, Centrifugal Unloader | 30416978 | 1 |
| 1-24 | – Body Crankpin Cap | 30210447 | 1 |
| 1-25 | Rod Connecting | 32198160 | 2 |
| 1-26 | Wheel, V-Belt | 32177834 | 1 |
| 1-27 | Capscrew - Hex. Head | 95227302 | 2 |
| 1-28 | Capscrew - Hex. Head | 95079984 | 2 |
| 1-29 | Gasket, Copper Washer - 5/16 | 95674651 | 4 |
| 1-30 | Cover Assembly, Shaft End | 32183972 | 1 |
| 1-31 | – Seal Oil | 32204570 | 1 |
| 1-32 | – Cover Shaft End | NSS | 1 |
| 1-33 | – Gasket, Shaft End Cover | 30280531 | 1 |
| 1-34 | Crankshaft - Complete With Bearings | 32203200 | 1 |
| 1-35 | – Lockwasher, Spring 7/8" | 95043162 | 1 |

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| No. | Description | Ref Part No. | QTY |
|-------|----------------------------------|--------------|-----|
| 1-36 | – Key Woodruff | 95433173 | 1 |
| 1-37 | – Nut, V-Belt Wheel | 95098315 | 1 |
| 1-38 | – Bushing Crankpin | 30210165 | 1 |
| 1-39 | Frame, Compressors | 32203192 | 1 |
| | Detail A | | |
| 1-40 | Capscrew - Hex. | 95053070 | 1 |
| 1-41 | Lockwasher, Spring 1/4" | 32035479 | 1 |
| 1-42 | Baffle, Low Oil Level Switch | 32270654 | 1 |
| 1-43 | Switch, Low Oil Level - Optional | 70235262 | 1 |
| *1-44 | Valve Check 1" | 30279392 | 1 |