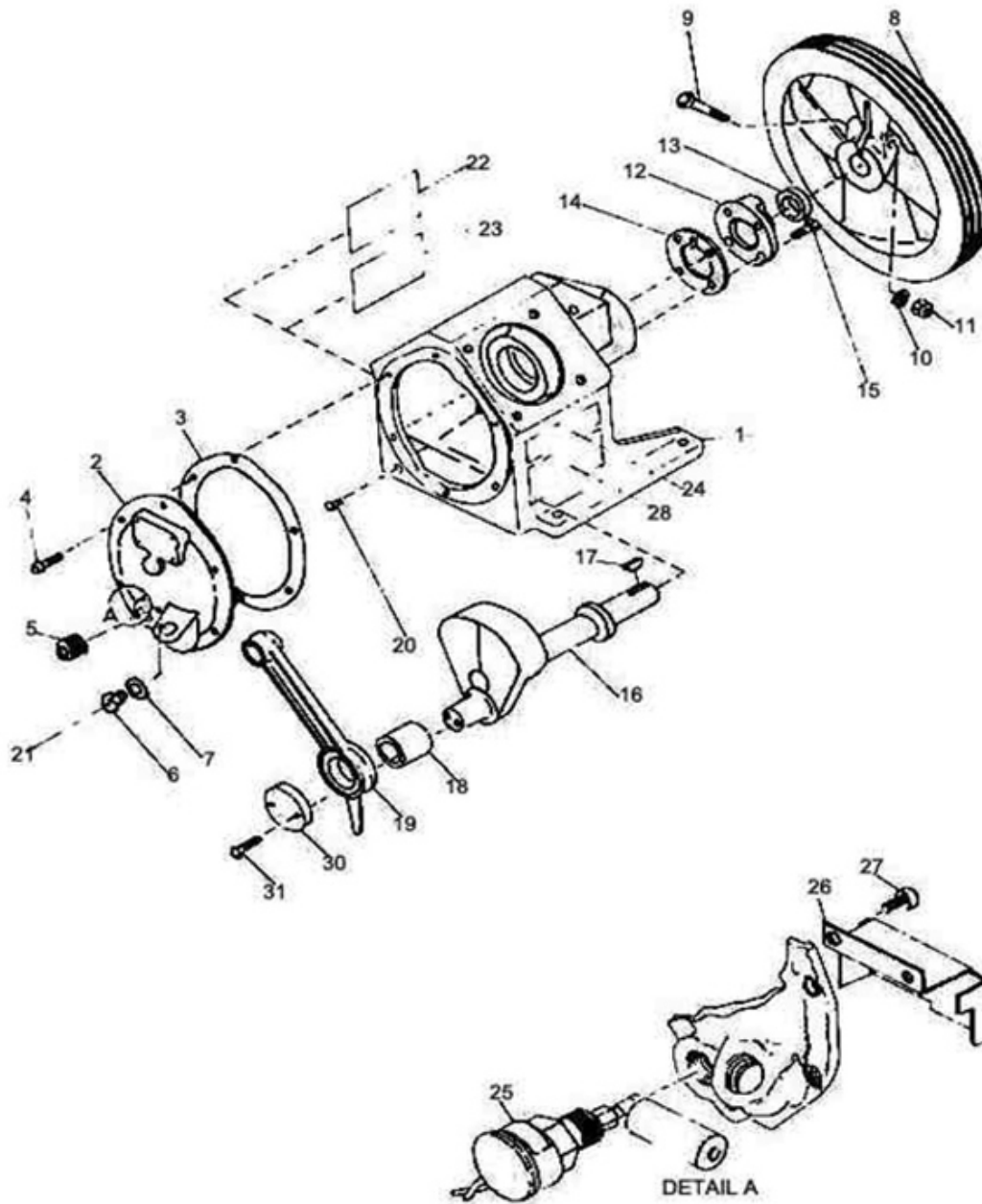


2. FRAME ASSEMBLY - MODEL 253



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No.	Description	Ref Part No.	QTY
2-0	Frame Assembly		
2-1	Crankcase	32003709	1
2-2	Cover Assy Shaft End	37127990	1
2-3	Gasket Shaft End Cover	30439327	1
2-4	Capscrew Hex Head	32020224	6
2-5	Plug-Square Socket Head	95043238	1
2-6	Plug-Oil Filler	37127065	1
2-7	O Ring	95018149	1
2-8	wheel - Belt	30212914	1
2-9	Capscrew Hex Head	95053708	1
2-10	Washer - Lock	95081824	1
2-11	Nut - Hex Head	95077798	1
2-12	Cover Assy Shaft End 253	32027765	1
2-13	Seal Oil	32204570	1
2-14	Gasket - Shaft End Cover	30280531	1
2-15	Capscrew Hex Head	32020224	4
2-16	Crankshaft - Assy 253	32027757	1
2-17	- Key - Woodruff	95433173	1
2-18	Bushing - Crankpin	30210165	1
2-19	Rod - Connecting	32198160	2
2-20	Plug - Pipe Hex Head	95344651	1
2-21	Decal - Oil Plug	32000655	1
2-22	Decal - Danger	35815802	1
2-23	Decal - Caution	37164308	1
2-24	Decal - Maintenance	32015620	1
2-30	Disc Crank Pin	30210280	1
2-31	Screw Cap Hex Head - Drilled	30278667	2
	Optional - Used With Low Oil Level Switch		
2-25	Switch - Low Oil Level	32001109	1
2-26	Baffle - Low Oil Level Switch	30285589	1
2-27	Capscrew Hex Head	95311650	2
2-28	Decal - Low Oil Level Shutdown	95203063	1