

Overhaul Kit For Model 234

7. Overhaul Kit For Model 234 - 32305922

No.	Description	QTY	Part No.	Part No.	SET
	Overhaul Kit For Model 234			32305922	1
	Contents				
1	Bearing/Conn Rod Kit	–	32127359		
	– Crankpin Bushing	1	30289813		
	– Connecting Rod	2	32004145		
	– Ball Bearing	1	95930400		
	– Ball Bearing W/Snap Ring	1	95951216		
2	Gasket Set (S/N. 567999 And Down)	–	30420327		
	– Oil Filler Plug O-Ring	1	95022158		
	– O-Ring (95210225)	1	95022695		
	– LP Head Gasket	1	32232761		
	– LP Spacer Gasket	1	30280499		
	– Cylinder Flange Gasket	2	30294227		
	– Frame End Cover Gasket	1	30299226		
	– Shaft End Cover Gasket	1	30295034		
	– HP Spacer Gasket	1	30280390		
	– HP Head Gasket	1	30786164		
3	Valve/Gasket Kit (New Style) (S/N. 568000 And Up)	–	32159337		
	– HP Finger Valve	2	30220115		
	– LP Finger Valve	2	30221170		
	– HP Head Gasket	1	32144552		
	– LP Head Gasket	1	32232761		
	– HP Spacer Gasket	1	32144545		
	– LP Spacer Gasket	1	30280499		
	– Screw Fillister Head 1/4-20 x 1/4"	2	32035495		
	– Washer Belleville	2	32217382		
	– Nut-Hex 1/4-20	4	95416335		
	– Lock Washer, Spring - 1/4" (95648150)	4	32035479		
	– Screw Fillister Head - 1/4-20 x 1/2"	4	32035461		
	– Shim Finger Valve	1	32139891		
4	Ring/Gasket Kit	–	32198301		
	– HP Ring Set	1	37138237		
	– LP Ring Set	1	32194276		
	– Oil Seal	1	32204521		
	– Oil Filler Plug O-Ring	1	95022158		
	– O-Ring	1	95022695		
	– Flange Gasket	2	30294227		
	– Frame End Cover Gasket	1	30299226		
	– Shaft End Cover Gasket	1	30295034		

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No.	Description	QTY	Part No.	Part No.	SET
	Overhaul Kit For Model 234			32305922	1
	Contents				
5	Gasket Set (S/N. 568000 And Up)	–	32159311		
	– Oil Filler Plug O-Ring	1	95022158		
	– O-Ring	1	95210225		
	– LP Head Gasket	1	32232761		
	– LP Head Spacer Gasket	1	30280499		
	– Cylinder Flange Gasket	2	30294227		
	– Frame End Cover Gasket	1	30299226		
	– Shaft End Cover Gasket	1	30295034		
	– HP Spacer Gasket	1	32144545		
	– HP Head Gasket	1	32144552		
6	Valve/Gasket Kit (New Style) (S/N. 567999 And Down)	–	32127334		
	– Valve Plate	1	30215842		
	– LP Finger Valve	2	30221170		
	– HP Head Gasket	2	30786164		
	– LP Head Gasket	1	32232761		
	– HP Spacer Gasket	1	30280390		
	– LP Spacer Gasket	1	30280499		
	– Screw Fillister Head 1/4-20 x 1/4"	2	32035495		
	– Washer Belleville - 1/4"	2	32217382		
	– Nut-Hex 1/4-20	4	95416335		
	– Lock Washer, Spring - 1/4" (95648150)	4	32035479		
	– Screw, Fillister Head - 1/4-20 x 1/2"	4	32035461		
	– Shim, Finger Valve	1	32139891		
7	Air Filter Element	1	32170979		
	Total	85			