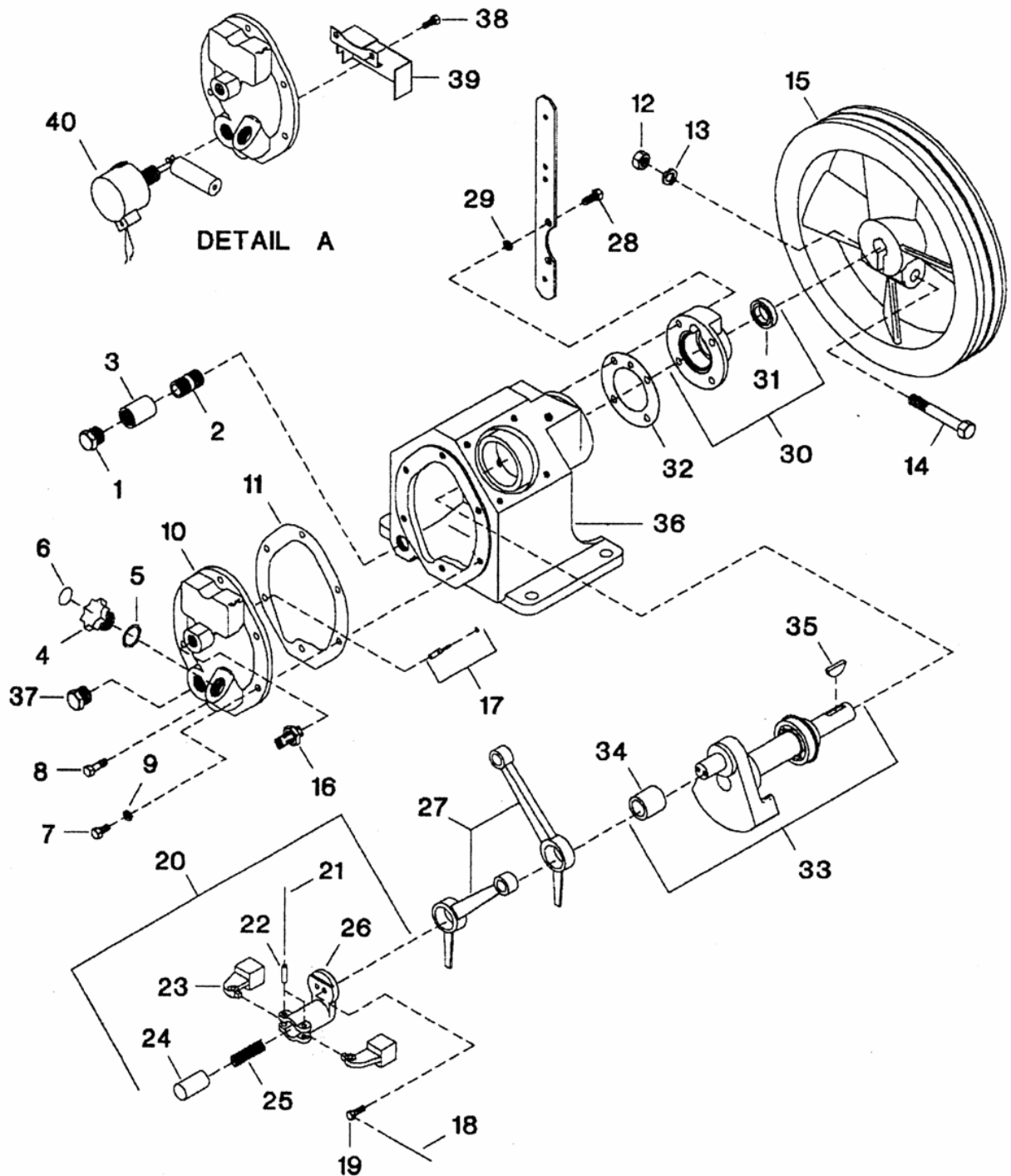


## 2. COMPRESSOR FRAME ASSEMBLY - MODEL 231



## 2. COMPRESSOR FRAME ASSEMBLY - MODEL 231

| No.  | Description                     | Ref Part No. | QTY |
|------|---------------------------------|--------------|-----|
| 2-1  | Plug. Pipe Hex Head             | 95344651     | 2   |
| 2-2  | Nipple, Long                    | 95640009     | 1   |
| 2-3  | Coupling, Pipe -1/2"            | 32179061     | 1   |
| 2-4  | Plug, Oil Filler - Complete     | 30216055     | 1   |
| 2-5  | – O-Ring                        | 95018149     | 1   |
| 2-6  | Decal, Hand Tighten             | 32000655     | 1   |
| 2-7  | Capscrew-Hex Head               | 95227302     | 5   |
| 2-8  | Capscrew-Hex Head               | 95079976     | 1   |
| 2-9  | Gasket-Copper Washer            | 95674651     | 1   |
| 2-10 | Cover, Frame End                | 37127107     | 1   |
| 2-11 | Gasket, Frame End Cover         | 30299226     | 1   |
| 2-12 | Nut-Hex                         | 95077798     | 1   |
| 2-13 | Lockwasher, Spring              | 95716890     | 1   |
| 2-14 | Capscrew-Hex                    | 95053682     | 1   |
| 2-15 | Wheel, V-Belt                   | 30212906     | 1   |
| 2-16 | Valve, Pilot                    | 37007689     | 1   |
| 2-17 | Pin Thrust Assembly             | 37002417     | 1   |
| 2-18 | Lockwire                        | 90799289     | 1   |
| 2-19 | Capscrew-Hex Head               | 95044111     | 2   |
| 2-20 | Cap Crankpin Assembly           | 30210264     | 1   |
| 2-21 | – Lockwire                      | 32006587     | 1   |
| 2-22 | – Pin, Centrifugal Unloader     | 30215008     | 2   |
| 2-23 | – Weight, Centrifugal Unloader  | 30221725     | 2   |
| 2-24 | – Plunger, Centrifugal Unloader | 30216118     | 1   |
| 2-25 | – Spring, Centrifugal Unloader  | 30416978     | 1   |
| 2-26 | – Body, Crankpin Cap            | 30210454     | 1   |
| 2-27 | Rod, Connecting                 | 32004145     | 2   |
| 2-28 | Capscrew-Hex Head               | 95227302     | 4   |
| 2-29 | Gasket-Copper Washer            | 95674651     | 4   |
| 2-30 | Cover Shaft End Assembly        | 32027914     | 1   |
| 2-31 | – Seal, Oil                     | 32204521     | 1   |
| 2-32 | Gasket, Shaft End Cover         | 30295034     | 1   |
| 2-33 | Crankshaft - Complete           | 30211577     | 1   |
| 2-34 | – Bushing, Crankpin             | 30289813     | 1   |
| 2-35 | – Key, Woodruff                 | 95433173     | 1   |
| 2-36 | Frame, Compressor               | 30222327     | 1   |

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| No.  | Description                    | Ref Part No. | QTY |
|------|--------------------------------|--------------|-----|
|      | <b>Optional Items Detail A</b> |              |     |
| 2-37 | Capscrew Hex 1/4"-2            | 95311650     | 2   |
| 2-38 | Baffle, Low Oil Level Switch   | 30265605     | 1   |
| 2-39 | Switch Low Oil Level           | 32201527     | 1   |